Od odbacivanja do upotrebe – LEAN trikovi za uređenje magacina

How can LEAN help our company?

Where is the problem?

How to become better?

Where is our the biggest problem?

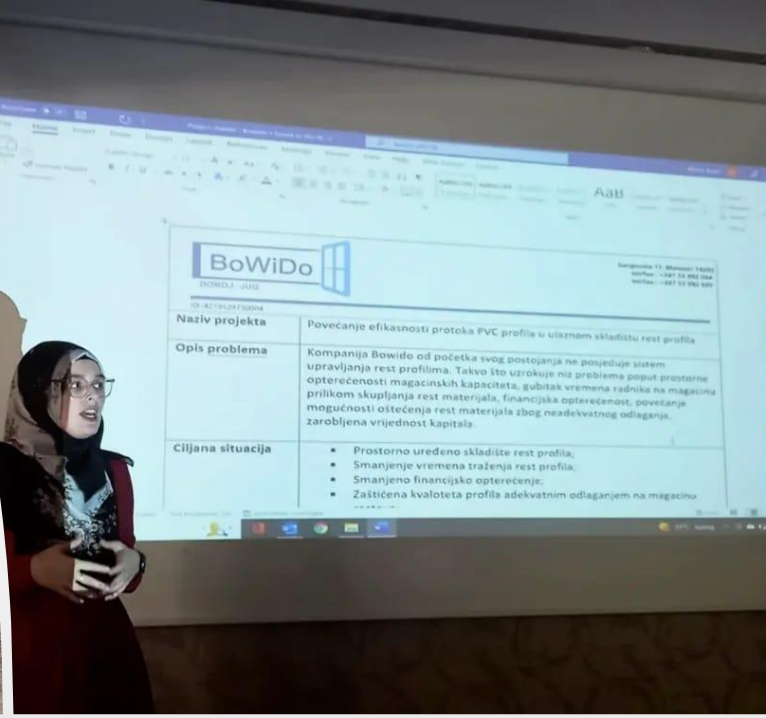
Our problem is trash with worth …

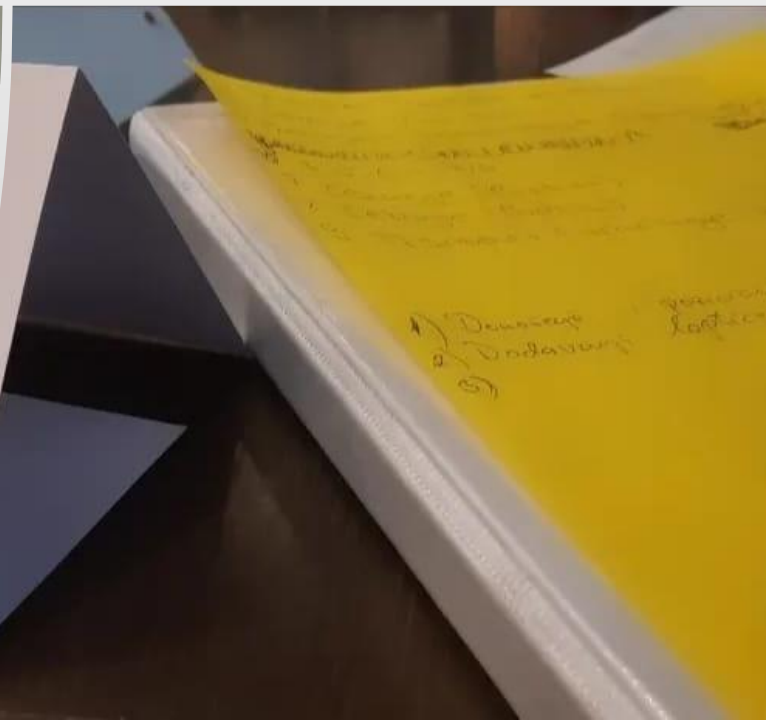
What is the way to this situation?

LB Profile
The way is short – 3 min.
ikole Tesle
BoWiDo

How to
make
better
situation?
Hmm…

We learned how to use the best method …





The solution is simple.

The way to the solution is simple if you know „how”.

LEAN – means „how”

The way to the goal...

SIX SIGMA – DMAIC METODA

1.1 PROJECT CHARTER

1.1 PROJ

1.1 PROJ

2.1 VALU

2.2 PLAN PRIKUPLJANJA PODATAKA

2.3 MJERENJE PODATAKA

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3.1. ISHIKAWA DIJAGRAM

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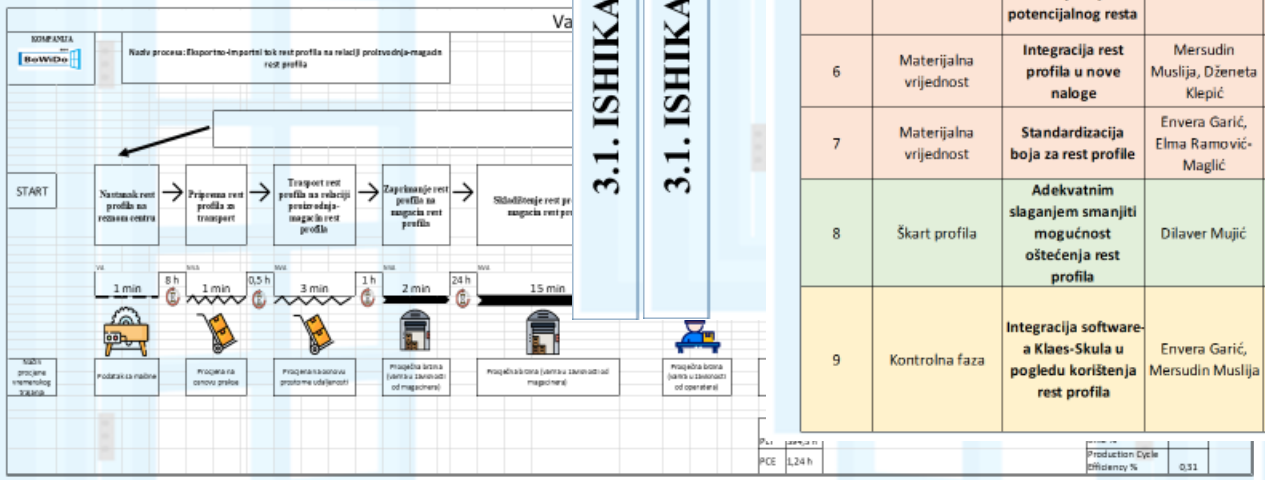

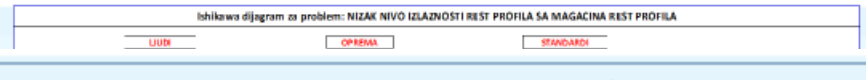

4.1 PLAN AKCIJA

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Plan akcija za projekat: POVEĆANJE EFIKASNOSTI PROTOKA PVC PROFILA NA ULAZNO-IZLAZNOM SKLADIŠTU PVC REST PROFILA

5	Materijalna vrijednost	**Povećati kvalitetu optimizacije materijala grupisanjem naloga i smanjivanjem potencijalnog resta**	Mersudin Muslija, Dženeta Klepić	15.11.2022.	KONTINUIRANO	***U TOKU***	KONTINUIRANO	Akcija podrazumjeva sedmično grupisanje naloga istih boja prilikom rezanja profila.
6	Materijalna vrijednost	**Integracija rest profila u nove naloge**	Mersudin Muslija, Dženeta Klepić	15.11.2022.	KONTINUIRANO	***U TOKU***	KONTINUIRANO	Akcija podrazumjeva integraciju postojećih rest profila u novonacrtane naloge.
7	Materijalna vrijednost	**Standardizacija boja za rest profile**	Envera Garić, Elma Ramović-Maglić	01.12.2022.	01.12.2022.	***ZAVRŠENO***	01.12.2022.	Odrediti koje kombinacije boja su standardne i prihvatljive za magacin rest profila.
8	Škart profila	**Adekvatnim slaganjem smanjiti mogućnost oštećenja rest profila**	Dilaver Mujić	01.12.2022.	KONTINUIRANO	***U TOKU***	KONTINUIRANO	Spriječiti oštećenje profila komornim slaganjem rest profila.
9	Kontrolna faza	**Integracija software-a Klaes-Skula u pogledu korištenja rest profila**	Envera Garić, Mersudin Muslija	01.02.2023.	31.12.2023	***PRIPREMNA FAZA***	31.12.2023	Skeniranje ulaznih rest profila; Skeniranje izlaznih rest profila; Dodavanje opcije dužine komada rest profila u Skulu; Direktna integracija dostupnih rest profila iz Skule prilikom ortanja naloga u Klaesu

		TEGRISANIM REST	KOLIČINA (M)
			0
			0
	integracija rest profila u naloge.		

Lice odgovorno za obradu: Dženeta Klepić

Our goals

1. Free up space capacity (from 36% to 6% warehouse capacity)
2. Be able to find a profile (in 1 minut)
3. Release money from inventory (from 350 000 KM to 175 000 KM)
4. Protect profiles from damage (damage 0%).

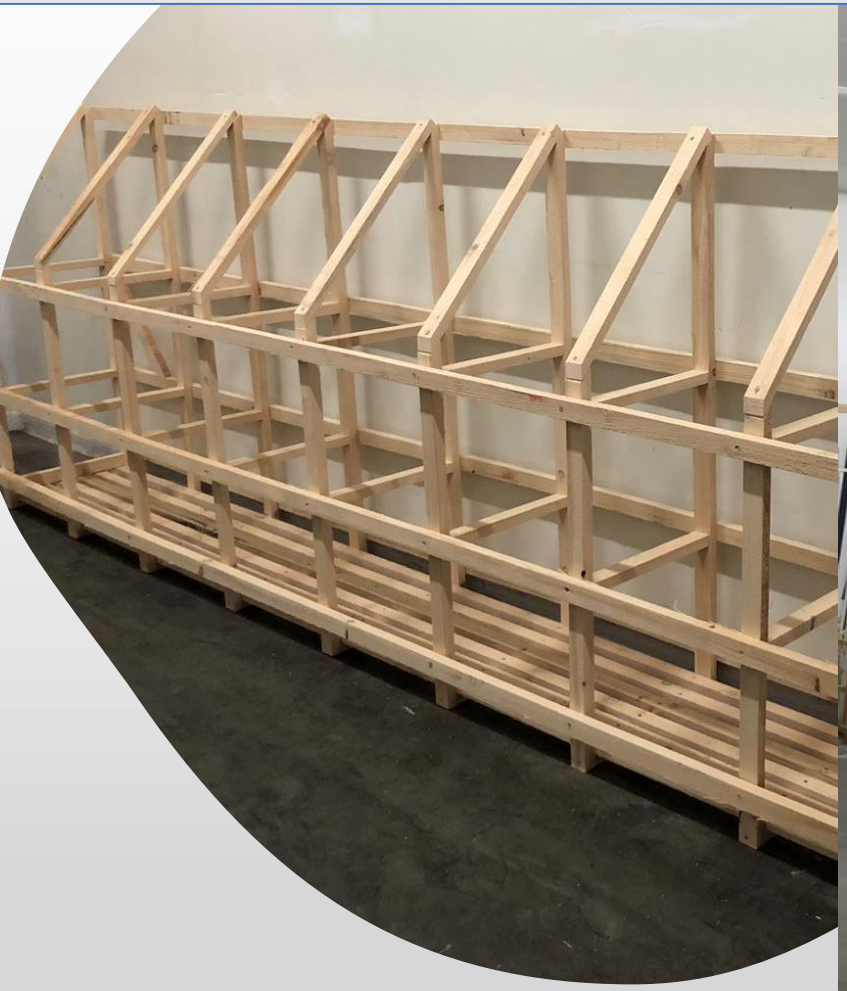
Our results…

From this

To this

Free up space capacity

Created a system for finding profiles



Saved money for company

This was trash.

Now, this is money.

Safe space for profile

Level up – make space for glassbar rest in factory

Problem solved.

What is LEAN for me?

Make the best in every bad condition.

=

Optimize everything needed to make the situation better.

LEAN LESSON:
Rain is not a problem if you have an umbrella.

Thinking LEAN = you have an umbrella in the rain.

Message of the day …

If you choose complicate
– you have complicate.

If you choose simple
– you have simple.

Choose LEAN and everything will be simple.

THANK YOU FOR YOUR ATTENTION